



BSI Standards Publication

# Geometrical product specifications (GPS) — Partition

---

Part 1: Vocabulary and basic concepts

## National foreword

This British Standard is the UK implementation of EN ISO 18183-1:2024. It is identical to ISO 18183-1:2024.

The UK participation in its preparation was entrusted to Technical Committee TPR/1, Technical Product Realization.

A list of organizations represented on this committee can be obtained on request to its committee manager.

### Contractual and legal considerations

This publication has been prepared in good faith, however no representation, warranty, assurance or undertaking (express or implied) is or will be made, and no responsibility or liability is or will be accepted by BSI in relation to the adequacy, accuracy, completeness or reasonableness of this publication. All and any such responsibility and liability is expressly disclaimed to the full extent permitted by the law.

This publication is provided as is, and is to be used at the recipient's own risk.

The recipient is advised to consider seeking professional guidance with respect to its use of this publication.

This publication is not intended to constitute a contract. Users are responsible for its correct application.

© The British Standards Institution 2024  
Published by BSI Standards Limited 2024

ISBN 978 0 539 20675 3

ICS 17.040.40

### Compliance with a British Standard cannot confer immunity from legal obligations.

This British Standard was published under the authority of the Standards Policy and Strategy Committee on 30 April 2024.

### Amendments/corrigenda issued since publication

Date	Text affected
------	---------------

---

EUROPEAN STANDARD

**EN ISO 18183-1**

NORME EUROPÉENNE

EUROPÄISCHE NORM

April 2024

ICS 17.040.40

English Version

## Geometrical product specifications (GPS) - Partition - Part 1: Vocabulary and basic concepts (ISO 18183-1:2024)

Spécification géométrique des produits (GPS) -  
Partition - Partie 1: Vocabulaire et concepts de base  
(ISO 18183-1:2024)

Geometrische Produktspezifikation (GPS) - Partition -  
Teil 1: Begriffe und grundlegende Konzepte (ISO  
18183-1:2024)

This European Standard was approved by CEN on 13 March 2024.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

**CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels**